

CHATTANOOGA WHISKEY®

BOTTLED IN BOND

2018
VINTAGE
SERIES





CHATTANOOGA WHISKEY

BOTTLED IN BOND STRAIGHT BOURBON WHISKEY

SPRING MASH BILL	36.5% SB091, 36.5% SB055, 18% B005, 9% R18016
FALL MASH BILL	30% SB091, 30% B002, 20% B005, 20% R18098
COOPERAGE	53 GALLON, TOASTED & CHARRED OAK BARRELS
AGE	GREATER THAN 4 YEARS
FILTRATION	NON-CHILL

VINTAGE-STYLE
BOTTLED IN BOND

CRAFTED FROM A
VARIETY OF
TENNESSEE HIGH
MALT MASH BILLS

BOTTLED IN BOND VINTAGE SERIES

Bottled in Bond is a single-season, vintage-dated expression of our Tennessee High Malt style. Each vintage is crafted from a wide selection of unique high-malt bourbon mash bills – all made within the same distilling season – and each comprised of at least 25% specialty malted grains. The result is an innovative approach to one of our industry's most time-honored quality standards – showcasing depth & complexity that's greater than the sum of its parts.



Distillers selecting barrels for the Bottled-in-Bond vintage-style blend

HOW IT'S MADE

Each distilling season, our distillers select a handful of their favorite Experimental high malt recipes and scale them up to our Riverfront Distillery – for use in our Single Barrel Series and these Bottled in Bond expressions. Each Bottled in Bond vintage isolates whiskey from one distilling season – spring or fall – and utilizes a wide variety of mash bills from each period to create expressions not possible from a single recipe. Each blend is a collaborative effort between all of our distillers – crafted to showcase the complexity and range of our Tennessee High Malt style.



The Chattanooga Whiskey Distilling Team

FEATURED MASH BILLS:

SPRING
2018
FALL
2018

R18016

Toasted coconut, red fruit

SB055 – “BARREL 55”

Chocolate, brown sugar

SB091 – “BARREL 91”

Caramel, honey, citrus

B005 – “BATCH 005”

Butterscotch, pastry

B002 – “BATCH 002”

Sweet smoke, brown butter

R18098

Oatmeal cookie, earthy smoke

SPRING 2018 VINTAGE

Barreled from
Jan-June 2018

Tasting Notes:

Crème brûlée, apple cobbler & toasted coconut. Medium bodied, with a long, malty-sweet finish.

FALL 2018 VINTAGE

Barreled from
July-Dec 2018

Tasting Notes:

Toasted oatmeal cookie, sweet crêpe & dried herbs. Medium bodied, with a lightly smoky finish.

