

CHATTANOOGA WHISKEY®

BOTTLED IN BOND

2017
VINTAGE
SERIES





CHATTANOOGA WHISKEY

BOTTLED IN BOND STRAIGHT BOURBON WHISKEY

VINTAGE-STYLE
BOTTLED IN BOND

CRAFTED FROM A
VARIETY OF
TENNESSEE HIGH
MALT MASH BILLS

SPRING MASH BILL	17% B001, 17% B004, 33% B005, 33% SB055
FALL MASH BILL	18% B004, 36.5% B005, 36.5% SB055, 9% SB091
COOPERAGE	53 GALLON, TOASTED & CHARRED OAK BARRELS
AGE	GREATER THAN 4 YEARS
FILTRATION	NON-CHILL

INTRODUCING THE BOTTLED IN BOND VINTAGE SERIES

Bottled in Bond is a single-season, vintage-dated expression of our Tennessee High Malt style. Each vintage is crafted from a wide selection of unique high-malt bourbon mash bills – all made within the same distilling season – and each comprised of at least 25% specialty malted grains. The result is an innovative approach to one of our industry's most time-honored quality standards – showcasing depth & complexity that's greater than the sum of its parts.



Previously released featured mash bills: B001, B004, B005, SB055, SB091

HOW IT'S MADE

Each distilling season, our distillers select a handful of their favorite Experimental high malt recipes and scale them up to our Riverfront Distillery – for use in our Single Barrel Series and these Bottled in Bond expressions. Each Bottled in Bond vintage isolates whiskey from one distilling season – spring or fall – and utilizes a wide variety of mash bills from each period to create expressions not possible from a single recipe. Each blend is a collaborative effort between all of our distillers – crafted to showcase the complexity and range of our Tennessee High Malt style.



The Chattanooga Whiskey Distilling Team

FEATURED MASH BILLS:

B001 – “BATCH 001”

(Released August 2017): Dried fruit, spice

B004 – “BATCH 004”

(Released March 2018): Earthy smoke, toasted oats, honey

B005 – “BATCH 005”

(Released March 2018): Butterscotch, pastry

SB055 – “BARREL 55”

(Released November 2018): Chocolate, brown sugar

SB091 – “BARREL 91”

(Released June 2019): Caramel, honey, citrus

SPRING
FALL
2017



SPRING 2017 VINTAGE

Barreled from
Jan-June 2017

Tasting Notes:
Spiced fruit, plum,
& wildflower honey.
Medium bodied,
with a structured,
wine-like finish.



FALL 2017 VINTAGE

Barreled from
July-Dec 2017

Tasting Notes:
Coffee cake, dark
caramel, & baking
spice. Full bodied,
with a velvety finish
and a hint of smoke.