

CHATTANOOGA WHISKEY®

BOTTLED IN BOND

2020
VINTAGE
SERIES





CHATTANOOGA WHISKEY

BOTTLED IN BOND STRAIGHT BOURBON WHISKEY

SPRING MASH BILL	20% B005 + 10% B005V2 + 20% B005V3 + 30% SB091 + 20% SB055	FALL MASH BILL	40% SB055 + 40% B005 + 20% SB101
COOPERAGE	53 GALLON, TOASTED & CHARRED OAK BARRELS		
AGE	GREATER THAN 4 YEARS		FILTRATION NON-CHILL

VINTAGE-STYLE
BOTTLED IN BOND

CRAFTED FROM A
VARIETY OF
TENNESSEE HIGH
MALT MASH BILLS

BOTTLED IN BOND VINTAGE SERIES

Bottled in Bond is a single-season, vintage-dated expression of our Tennessee High Malt style. Each vintage is crafted from a wide selection of unique high-malt bourbon mash bills – all made within the same distilling season – and each comprised of at least 25% specialty malted grains. The result is an innovative approach to one of our industry's most time-honored quality standards – showcasing depth and complexity that's greater than the sum of its parts.



Distillers selecting barrels for the Bottled in Bond vintage-style blend

HOW IT'S MADE

Each distilling season, our distillers select a handful of their favorite Experimental high malt recipes and scale them up to our Riverfront Distillery – for use in our Single Barrel Series and these Bottled in Bond expressions. Each Bottled in Bond vintage isolates whiskey from one distilling season – spring or fall – and utilizes a wide variety of mash bills from each period to create expressions not possible from a single recipe. Each blend is a collaborative effort between all of our distillers – crafted to showcase the complexity and range of our Tennessee High Malt style.



The Chattanooga Whiskey Distilling Team

SPRING 2020 VINTAGE

*Barreled from
Jan-June 2020*

Tasting Notes:
Candied ginger,
vanilla custard,
orange blossom
honey, and muddled
mint, with a fresh
oak finish.

FALL 2020 VINTAGE

*Barreled from
July-Dec 2020*

Tasting Notes:
Oatmeal raisin
cookie, root beer,
chocolate malt,
pecan pie, and sweet
hay. Full bodied
and approachable.

FEATURED MASH BILLS:

F
A
L
L

2
0
2
0

SB101 - "BARREL 101"

Pecan pie, black tea

SB055 - "BARREL 55"

Dark chocolate, molasses

B005 - "BATCH 005"

Butterscotch, oatmeal cookie

B005V2

Maple syrup, grilled peaches

B005V3

Pastry crust, citrus

SB091 - "BARREL 91"

Caramel, honey citrus

S
P
R
I
N
G

2
0
2
0